



手絞絲攻  
H.T

螺旋絲攻  
S.F.T

先端絲攻  
P.O.T



| 公制牙M         | H.T    |        |        | S.F.T   | P.O.T   |
|--------------|--------|--------|--------|---------|---------|
|              | SKS(支) | SKS(組) | HSS(組) | HSSE(支) | HSSE(支) |
| M 2 X 0.4    | 54     | 162    | 513    | 301     | 292     |
| M 2.3 X 0.4  | -      | -      | -      | 309     | 269     |
| M 2.5 X 0.45 | 60     | 180    | -      | 270     | 246     |
| M 2.6 X 0.45 | 52     | 156    | -      | 220     | 212     |
| M 3 X 0.35   | -      | -      | -      | 287     | 262     |
| M 3 X 0.5    | 39     | 117    | 381    | 182     | 177     |
| M 3 X 0.6    | 39     | 117    | -      | 182     | 177     |
| M 3.5 X 0.35 | -      | -      | -      | 345     | 335     |
| M 3.5 X 0.6  | 48     | 144    | -      | 191     | 185     |
| M 4 X 0.5    | -      | -      | -      | 344     | -       |
| M 4 X 0.7    | 39     | 117    | 381    | 172     | 170     |
| M 4 X 0.75   | 39     | 117    | -      | 172     | 170     |
| M 4.5 X 0.5  | -      | -      | -      | 434     | -       |
| M 4.5 X 0.75 | -      | -      | -      | 217     | 209     |
| M 5 X 0.5    | 57     | 171    | -      | 352     | 352     |
| M 5 X 0.8    | 42     | 126    | 390    | 176     | 170     |
| M 5 X 0.9    | 42     | 126    | -      | 176     | 170     |
| M 5.5 X 0.9  | -      | -      | -      | 222     | 222     |
| M 6 X 0.5    | -      | -      | -      | 372     | 372     |
| M 6 X 0.75   | 59     | 177    | -      | 222     | 222     |
| M 6 X 1.0    | 46     | 138    | 444    | 186     | 182     |
| M 7 X 0.75   | -      | -      | -      | 396     | -       |
| M 7 X 1.0    | 79     | 237    | 588    | 247     | 241     |
| M 8 X 0.75   | 137    | 411    | -      | 510     | 510     |
| M 8 X 1.0    | 95     | 285    | -      | 386     | 377     |
| M 8 X 1.25   | 70     | 210    | 570    | 255     | 246     |
| M 9 X 1.0    | 171    | 513    | -      | 540     | 540     |
| M 9 X 1.25   | 110    | 330    | -      | 404     | 404     |
| M 10 X 1.0   | 113    | 339    | -      | 473     | 459     |
| M 10 X 1.25  | 91     | 273    | 723    | 338     | 329     |
| M 10 X 1.5   | 91     | 273    | 723    | 338     | 329     |
| M 12 X 1.0   | 156    | 468    | -      | 549     | 549     |
| M 12 X 1.25  | 132    | 396    | 1044   | 455     | 455     |
| M 12 X 1.5   | 132    | 396    | 1044   | 455     | 455     |
| M 12 X 1.75  | 132    | 396    | 1044   | 455     | 455     |



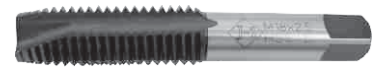
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|-------------|--------|--------|--------|----------|----------|
|             | SKS(支) | SKS(組) | HSS(組) | HSS-E(支) | HSS-E(支) |
| M 14 X 1.0  | 189    | 567    | -      | 777      | 777      |
| M 14 X 1.25 | 189    | 567    | -      | 761      | 724      |
| M 14 X 1.5  | 171    | 513    | 1401   | 607      | 594      |
| M 14 X 2.0  | 171    | 513    | 1401   | 607      | 594      |
| M 15 X 1.0  | 297    | 891    | -      | 1587     | 1587     |
| M 15 X 1.5  | 297    | 891    | -      | 1270     | 1270     |
| M 16 X 1.0  | 289    | 867    | -      | 1058     | 984      |
| M 16 X 1.25 | -      | -      | -      | 1058     | -        |
| M 16 X 1.5  | 241    | 723    | 2019   | 805      | 789      |
| M 16 X 2.0  | 241    | 723    | 2019   | 805      | 789      |
| M 18 X 1.0  | 384    | 1152   | -      | 1714     | 1667     |
| M 18 X 1.5  | 333    | 999    | 2502   | 1103     | 1075     |
| M 18 X 2.0  | 342    | 1025   | -      | 1260     | 1213     |
| M 18 X 2.5  | 333    | 999    | 2502   | 1103     | 1075     |
| M 20 X 1.0  | 468    | 1404   | -      | 1955     | 1918     |
| M 20 X 1.5  | 399    | 1197   | 2994   | 1486     | 1448     |
| M 20 X 2.0  | 410    | 1228   | -      | 1786     | 1730     |
| M 20 X 2.5  | 399    | 1197   | 2994   | 1486     | 1448     |
| M 22 X 1.0  | 572    | 1716   | -      | 2503     | 2457     |
| M 22 X 1.5  | 488    | 1464   | 3663   | 1914     | 1914     |
| M 22 X 2.0  | 500    | 1500   | -      | 2312     | 2247     |
| M 22 X 2.5  | 488    | 1464   | 3663   | 1914     | 1914     |
| M 24 X 1.0  | 728    | 2184   | -      | 3030     | 3030     |
| M 24 X 1.5  | 634    | 1902   | 4758   | 2525     | 2525     |
| M 24 X 2.0  | 651    | 1952   | -      | 2957     | 2957     |
| M 24 X 3.0  | 634    | 1902   | 4758   | 2525     | 2525     |
| M 25 X 1.5  | 713    | 2139   | -      | 4278     | 4278     |
| M 25 X 2.0  | -      | -      | -      | 4278     | 4278     |
| M 26 X 1.0  | 1012   | 3036   | -      | 4316     | 4316     |
| M 26 X 1.5  | 776    | 2328   | -      | 3082     | 3082     |
| M 26 X 2.0  | -      | -      | -      | 3171     | 3171     |
| M 27 X 1.0  | 1124   | 3372   | -      | -        | -        |
| M 27 X 1.5  | 1057   | 3171   | -      | 3807     | 3807     |
| M 27 X 2.0  | 1057   | 3171   | -      | 3807     | 3807     |
| M 27 X 3.0  | 1057   | 3171   | -      | 3807     | 3807     |
| M 28 X 1.0  | 1250   | -      | -      | -        | -        |
| M 28 X 1.5  | 910    | 2730   | -      | 5734     | 5734     |
| M 28 X 2.0  | -      | -      | -      | 5734     | 5734     |



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| 公制牙M       | H.T    |        |        | S.F.T    | P.O.T    |
|------------|--------|--------|--------|----------|----------|
|            | SKS(支) | SKS(組) | HSS(組) | HSS-E(支) | HSS-E(支) |
| M 30 X 1.0 | 1161   | 3484   | -      | 6164     | 6164     |
| M 30 X 1.5 | 1050   | 3150   | -      | 4403     | 4403     |
| M 30 X 2.0 | 1050   | 3150   | -      | 5285     | 5285     |
| M 30 X 3.0 | 1050   | 3150   | -      | 5285     | 5285     |
| M 30 X 3.5 | 1050   | 3150   | 9171   | 4403     | 4403     |
| M 32 X 1.5 | 1950   | 5850   | -      | 6567     | 6567     |
| M 32 X 2.0 | -      | -      | -      | 6567     | 6567     |
| M 33 X 1.5 | 2200   | 6600   | -      | 5970     | 5970     |
| M 33 X 2.0 | 2200   | 6600   | -      | 6567     | 6567     |
| M 33 X 3.0 | 2247   | 6741   | -      | 6567     | 6567     |
| M 33 X 3.5 | 2200   | 6600   | -      | 5432     | 5432     |
| M 35 X 1.5 | -      | -      | -      | 6888     | 6888     |
| M 36 X 1.5 | 2554   | 7662   | -      | 5989     | 5989     |
| M 36 X 2.0 | 2554   | 7662   | -      | 6588     | 6588     |
| M 36 X 3.0 | 2554   | 7662   | -      | 6588     | 6588     |
| M 36 X 4.0 | 2554   | 7662   | -      | 5989     | 5989     |
| M 38 X 1.5 | -      | -      | -      | 9643     | 9643     |
| M 39 X 1.5 | 2860   | 8580   | -      | 7688     | 7688     |
| M 39 X 2.0 | -      | -      | -      | 8070     | 8070     |
| M 39 X 3.0 | -      | -      | -      | 8070     | 8070     |
| M 39 X 4.0 | 2860   | 8580   | -      | 7688     | 7688     |
| M 40 X 1.5 | 3148   | 9444   | -      | 9643     | 9643     |
| M 40 X 2.0 | -      | -      | -      | 10100    | 10100    |
| M 40 X 3.0 | -      | -      | -      | 10100    | 10100    |
| M 42 X 1.5 | 3445   | 10335  | -      | 9016     | 9016     |
| M 42 X 2.0 | -      | -      | -      | 10100    | 10100    |
| M 42 X 3.0 | -      | -      | -      | 10100    | 10100    |
| M 42 X 4.0 | -      | -      | -      | 10100    | 10100    |
| M 42 X 4.5 | 3445   | 10335  | -      | 9016     | 9016     |
| M 45 X 1.5 | 4021   | 12063  | -      | 10186    | 10186    |
| M 45 X 2.0 | -      | -      | -      | 11380    | 11380    |
| M 45 X 3.0 | -      | -      | -      | 11380    | 11380    |
| M 45 X 4.0 | -      | -      | -      | 11380    | 11380    |
| M 45 X 4.5 | 4021   | 12063  | -      | 10186    | 10186    |
| M 48 X 1.5 | 4894   | 14682  | -      | 12832    | 12832    |
| M 48 X 2.0 | 5140   | -      | -      | 14500    | 14500    |
| M 48 X 4.0 | -      | -      | -      | 14500    | 14500    |
| M 48 X 5.0 | 4894   | 14682  | -      | 12832    | 12832    |



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牙角55°

| 公制牙W        | H.T    |        |        | S.F.T    | P.O.T    |
|-------------|--------|--------|--------|----------|----------|
|             | SKS(支) | SKS(組) | HSS(組) | HSS-E(支) | HSS-E(支) |
| W 1/8 - 40  | 43     | 129    | 411    | 188      | 182      |
| W 5/32 - 32 | 43     | 129    | 411    | 188      | 182      |
| W 3/16 - 24 | 47     | 141    | 432    | 182      | 178      |
| W 1/4 - 20  | 52     | 156    | 495    | 231      | 195      |
| W 5/16 - 18 | 62     | 186    | 537    | 304      | 295      |
| W 3/8 - 16  | 78     | 234    | 651    | 366      | 357      |
| W 7/16 - 14 | 116    | 348    | -      | 445      | 435      |
| W 1/2 - 12  | 134    | 402    | 1143   | 611      | 601      |
| W 9/16 - 12 | 211    | 633    | -      | 947      | 928      |
| W 5/8 - 11  | 210    | 630    | 1869   | 947      | 928      |
| W 3/4 - 10  | 291    | 873    | 2694   | 1433     | 1415     |
| W 7/8 - 9   | 408    | 1224   | 3675   | 2219     | 2182     |
| W 1" - 8    | 557    | 1671   | 4902   | 3181     | 3144     |
| W 1"1/8 - 7 | 867    | 2600   | -      | 4357     | 4308     |
| W 1"1/4 - 7 | 1078   | 3234   | -      | 5360     | 5302     |
| W 1"3/8 - 6 | 1962   | 5886   | -      | 7234     | 7150     |
| W 1"1/2 - 6 | 1685   | 5055   | -      | 8688     | 8589     |



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牙角60°

| 美制粗牙UNC         | H.T    |        | S.F.T   | P.O.T   |
|-----------------|--------|--------|---------|---------|
|                 | SKS(支) | SKS(組) | HSSE(支) | HSSE(支) |
| NO. 2 - 56 UNC  | 85     | 255    | 360     | 360     |
| NO. 3 - 48 UNC  | 80     | 240    | 223     | 223     |
| NO. 4 - 40 UNC  | 77     | 231    | 208     | 200     |
| NO. 5 - 40 UNC  | 53     | 159    | 200     | 193     |
| NO. 6 - 32 UNC  | 46     | 138    | 198     | 190     |
| NO. 8 - 32 UNC  | 46     | 138    | 198     | 190     |
| NO. 10 - 24 UNC | 48     | 144    | 204     | 195     |
| NO. 12 - 24 UNC | 55     | 165    | 208     | 200     |
| 3/16 - 24 UNC   | 56     | 168    | 208     | 200     |
| 1/4 - 20 UNC    | 66     | 198    | 213     | 202     |
| 5/16 - 18 UNC   | 77     | 231    | 281     | 259     |
| 3/8 - 16 UNC    | 99     | 297    | 343     | 312     |
| 7/16 - 14 UNC   | 136    | 408    | 441     | 431     |
| 1/2 - 13 UNC    | 155    | 465    | 529     | 517     |
| 9/16 - 12 UNC   | 212    | 636    | 780     | 742     |
| 5/8 - 11 UNC    | 223    | 669    | 822     | 809     |
| 3/4 - 10 UNC    | 334    | 1002   | 1260    | 1218    |
| 7/8 - 9 UNC     | 444    | 1332   | 1950    | 1888    |
| 1" - 8 UNC      | 567    | 1701   | 2795    | 2711    |



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牙角60°

| 美制細牙UNF        | H.T    |        | S.F.T   | P.O.T   |
|----------------|--------|--------|---------|---------|
|                | SKS(支) | SKS(組) | HSSE(支) | HSSE(支) |
| NO. 3 - 56 UNF | 90     | 270    | -       | -       |
| NO. 4 - 48 UNF | 77     | 231    | 208     | 200     |
| NO. 5 - 44 UNF | 53     | 159    | 200     | 193     |
| NO. 6 - 40 UNF | 46     | 138    | 198     | 190     |
| NO. 8 - 36 UNF | 46     | 138    | 198     | 190     |
| NO 10 - 32 UNF | 48     | 144    | 204     | 195     |
| NO 12 - 28 UNF | 55     | 165    | 208     | 200     |
| 1/8 - 44 UNF   | 60     | 180    | -       | -       |
| 5/32 - 36 UNF  | 60     | 180    | 217     | 217     |
| 3/16 - 32 UNF  | 56     | 168    | 208     | 200     |
| 1/4 - 28 UNF   | 66     | 198    | 213     | 202     |
| 5/16 - 24 UNF  | 77     | 231    | 281     | 259     |
| 3/8 - 24 UNF   | 99     | 297    | 343     | 312     |
| 7/16 - 20 UNF  | 136    | 408    | 441     | 431     |
| 1/2 - 20 UNF   | 155    | 465    | 529     | 517     |
| 9/16 - 18 UNF  | 212    | 636    | 780     | 742     |
| 9/16 - 20 UNS  | 260    | -      | -       | -       |
| 5/8 - 18 UNF   | 223    | 669    | 822     | 809     |
| 3/4 - 16 UNF   | 334    | 1002   | 1260    | 1218    |
| 7/8 - 14 UNF   | 444    | 1332   | 1950    | 1888    |
| 1 - 12 UNF     | 567    | 1701   | 2795    | 2711    |